

Methods of Asphalt Petrology: Determination of Permeability

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Short Summary - The benefits and properties of porous asphalt (PA) pavements were initially summarised based on a literature review. Further, the influence of modifications using different combinations of carbon and cellulose fibre was shown by laboratory tests carried out by the Institute of Transportation Infrastructure Engineering of Technical University of Darmstadt.

The main focus of this paper is to characterise the permeability of porous asphalt by using asphalt petrology, a geology-based method adapted for analysing the internal structure of asphalt samples.

This method introduces new parameters, such as the void surface area subdivided into classes. These parameters allow further attributes of the asphalt to be inferred, as was shown for vertical permeability in this paper. To this end, a function was successfully developed and applied to predict the permeability of asphalt specimens.

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1. Introduction

1. 1. Motivation - and research goals

The ability of surfaces to drain water is increasingly relevant due to growing urban areas with sealed surfaces at the expense of permeable natural surfaces. This has, in turn, led to increased flooding problems causing the temporary loss of urban infrastructure and non-point pollution effects [1, 2]. Furthermore, the sizable share of impermeable surfaces alters the natural water cycle in urban areas [3].

PA drains surface water through its pores. The pores in PA are higher in volume and more interconnected compared to conventional asphalt [4]. Allowing

rainwater to infiltrate the pavement surface can reduce the impact of diffuse pollution by filtering it through individual permeable layers [1] and gradually returning it to the natural water cycle via the groundwater [5].

The permeability of PA is sufficient to help manage even intense rainstorm events [6, 7], preventing infrastructure from becoming hazardous or unusable. Another benefit of PA is improved traffic safety due to reduced surface water and higher skid resistance versus conventional sealed asphalt [5].

In terms of vision, PA reduces splash and spray of rain water by 90 % and 95 %, respectively, significantly improving visibility [8]. Also, the porous asphalt enhances traffic safety, as demonstrated by King et al. [9] at a PA friction course in Louisiana, where traffic fatalities and accidents were reduced by 100 % and 76 %, respectively. In San Antonio, Texas, the number of traffic accidents during rain events was reduced by 51 % by using porous asphalt [10]. PA offers further benefits in warm and wet climates or seasons. The water within the pores evaporates with increasing ambient temperature and cools the surroundings, reducing the Urban Heat Island Effect (UHIE) [11].

The UHIE describes increased Temperatures in urban areas compared to the surrounding suburban and rural areas due to the thermophysical properties of the materials used in the “built environment” [12, 13, 14]. They have a higher degree of absorption of solar radiation and a higher thermal storage capacity. This increase in stored thermal energy leads to a higher surface temperature and stronger thermal radiation of the materials leading to higher ambient temperatures. [12] The temperature rise has adverse effects on the materials themselves [15, 16] as well as negative

ecological [17] and health effects for people living within the UHIE-affected area [18, 19]

The Institute of Transportation Infrastructure Engineering (ITIE) of the Technical University of Darmstadt has conducted research on the characterisation of the vertical permeability of porous asphalt by asphalt petrology methods in lieu of the more laborious methods currently in use.

Asphalt petrology offers many insights into the inner structure of asphalt, such as the aggregate's contact angle, distribution and orientation. It can also provide an accurate estimation of asphalt's void content-related characteristics, such as vertical and horizontal distribution of voids, which the more common immersion weighing method fails to provide. Asphalt petrology can also indicate the presence of a weak layer bond caused by large accumulations of air voids [20].

1. 2. Modification of PA

PA has a critical drawback: raveling – a loss of surface material over time due to PA's reduced durability compared to densely graded asphalt [21]. To mitigate this, PA can be modified with fibres and other additives.

Different materials such as cellulose, polypropylene, polyester, glass, mineral, and carbon fibre [22, 23, 24] can be used to improve asphalt performance.

Cellulose fibres have a high surface area, allowing them to bind more bitumen [25] and prevent draining down [5].

This increased bitumen retention was assumed to reduce air void content [26], and indeed Afonso et al. [27] found that the rutting resistance was improved due to the high binder absorption. However, raveling resistance was not improved. In fact, cellulose fibres have negatively affected particle loss in Cantabro tests.

Carbon fibre has been investigated by several different authors [28, 29] thanks to its several interesting properties, such as a high tensile modulus, high tensile strength, high heat conductivity, high chemical stability, a low thermal expansion coefficient, high electric conductivity, and high thermal resistance [16]. The addition of carbon fibre has been shown to reduce asphalt's air void content while improving its stability and deformation resistance [30, 31].

However, Gupta et al. [5] studied the impact of fibre on the permeability of PA and found a slight negative effect. Deposition of sediments on the pavement surface can cause clogging, which also reduces permeability and noise absorption ability of the PA mixtures [10, 21]. This

is because a certain degree of permeability is required for the proper functioning of PA. Water permeable asphalts (WPA) help ensure this by allowing for higher permeability at lower mechanical resilience vis a vis other PAs [32].

1. 3. Methods for determining permeability

Several methods are available to determine the permeability of PA. Falling and constant head permeability measuring procedures are used extensively. Both tests employ a standpipe attached to the specimen to be examined with a water column placed in the standpipe on the test specimen.

Falling head permeability-based tests as described in ASTM PS 129-01 [33] constitute one key method used to determine permeability. They measure the head loss of the standpipe fitted to the specimen in a given timeframe and have been used in numerous studies, such as from Mohammed et al. [34] and Vivar and Haddock [35].

Variations of the falling head test exist, such as those conducted under a vacuum with a fully saturated specimen and a flexible wall [36]. The falling head test is most suitable for less permeable asphalt mixtures [37].

Cooley [37] recommends constant-head tests to be applied to more permeable asphalts intended to transmit water. Constant head tests use Darcy's Law to determine a coefficient of permeability. While keeping the head constant, the flow of the water being drained is measured and then used to calculate the coefficient [38]:

$$Q_v = \frac{(m_2 - m_1)}{t} \times 10^{-6} \quad (1)$$

Q_v = vertical water flow

m_1 = Mass of the empty water container

m_2 = mass of the water container after the test

t = test duration

$$K_v = \frac{4 \times Q_v \times l}{h \times \pi \times D^2} \quad (2)$$

K_v = vertical permeability

l = width of the test specimen

h = height of water head

D = diameter of the test specimen

A more accurate assessment of the actual permeability of the PA in situ field tests should be conducted. Cooley and Brown [39] provided an example

of a field test. This is especially important since field measurements do not exactly match lab measurements.

In addition to these direct attempts at measuring permeability, analytical models based on different characteristics have also been proposed. Alomari et al. [40] used the Kozeny-Carman-equation to calculate the permeability of hot mix asphalt (HMA) based on the air void (AV) content. The AV content, the tortuosity of flow paths and a surface area parameter were necessary for this computation. Using the same equation, Masad et al. [41] calculated the permeability using the AV content and the aggregate specific surface area. Alvarez et al. [36] took into account the influence of binder content on permeability by including the diameter of bitumen-covered aggregate. Based on the Masad et al. [41] study, AV content and average particle size appear to be the most important factors.

Alvarez et al. [36] found that crumb rubber-modified asphalt mixtures need more AV to attain a similar level of permeability as mixtures without this modification. For fibre conflicting findings exist. Afonso et al. [27] reported an improved permeability after applying cellulose fibre, while Lyons et al. [26] found a reduced permeability.

Król et al. [42] compared X-ray computed tomography (CT) methods to falling head laboratory methods to understand the relationship between air void content and structure from which permeability can be predicted. They concluded that CT could determine the permeability of asphalt based on the internal microstructure of porous asphalt.

This CT imaging technique was also used in an asphalt petrological study by Middendorf et al. [43], which stated that, even though CT imaging can assess the internal structure and permeability of asphalt, it is time intensive and requires costly equipment as well as specially trained personnel. Therefore, the CT method is best suited to limited and highly specialised cases.

1. 4. Asphalt Petrology

Asphalt petrology is a geology-based method for analysing the internal structure of asphalt samples. Initial experiments were carried out by the Danish Road Institute in the 1990s [44]. However, technical limitations at that time precluded the investigation of large-scale sections. To support advances in asphalt petrology, the Institute of Transportation Infrastructure Engineering at the Technical University of Darmstadt has been further developing micro-section analysis of asphalt at a teaching laboratory since 2017.

For image-analytical evaluation, the sample to be examined is first cut to the desired dimension using an automated precision saw. A slow and continuous feed of water is needed to remove the saw slurry and cool the specimen. This prevents scratching and smearing of the bitumen. The cut specimen is then placed in a mould made of foil, which lies as tightly as possible against the unprepared surfaces. In the next step, the specimen is placed in a vacuum chamber with pigmented epoxy resin that can penetrate even the smallest cavities under negative pressure. After curing, the resin supernatant is ground off so that the epoxy resin remains in the cavities and the surface is as flat as possible. To achieve high contrast between the resin and the aggregates/bitumen, fluorescent pigments excited by UV light have proven effective.

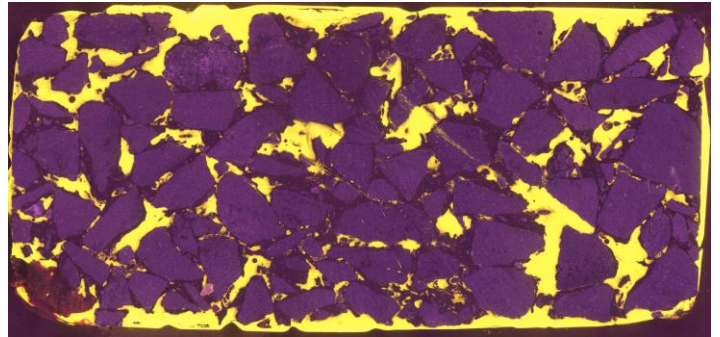


Figure 1: Example of a specimen prepared for asphalt petrology

The finished specimen (cf. Figure 1) is scanned using a flatbed scanner equipped with UV LEDs. The high-resolution image is subsequently analysed using the open-source software JMicroVision [45]. The fluorescent voids can be delineated from the rest of the asphalt using colour thresholding. The individual void objects are generated by an object recognition algorithm based on contiguous pixels classified as voids. The software calculates various geometric data of the objects that can be exported for further processing. A more detailed description of the preparation and evaluation method can be found in [20]. As noted in section **Error! Reference source not found.**, asphalt petrology can be used for various applications.

2. Laboratory Program

Figure 2 shows the laboratory program investigating possible relationships between void classes, area voids, and permeability of asphalt specimens. A grey shade indicates a process of mix

preparation, red indicates specimen preparation, and blue indicates testing.

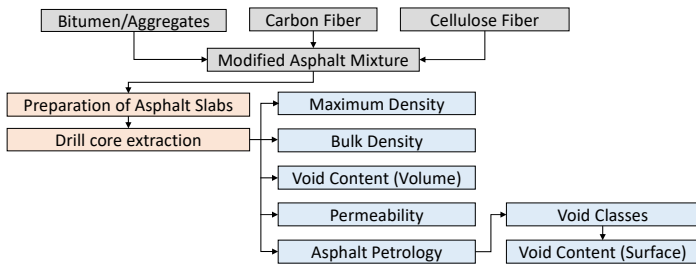


Figure 2: Overview of the laboratory program - mix preparation (grey); specimen preparation (red); testing of asphalt mix characteristics (blue)

During permeability tests water streams through the asphalt specimen to mimic the real-life use case. Therefore, it is necessary to modify the PA 16 to enhance its durability and temperature conductivity while maintaining a sufficient level of permeability. To this end, different amounts of carbon and cellulose fibres were added to the basic asphalt mixture. Carbon fibres were used to enhance durability. Cellulose was used to promote the adhesion of bitumen to the aggregate since the mixture contains only a small amount of fine aggregate. The fibre compositions of different asphalt mixtures are depicted in Table 1.

Table 1: Composition of the asphalt mixtures produced

Asphalt Mixture	Amount of cellulose fiber [%]	Amount of carbon fiber [%]
M1	0.50	0.00
M2	0.40	0.10
M3	0.30	0.20
M4	0.20	0.30
M5	0.10	0.40
M6	0.00	0.50

Six different standardised asphalt mixtures PA 16 WDA were produced. Drill cores were taken out of asphalt slabs produced out of these mixtures in the laboratory with a roller compactor.

As a next step, conventional properties such as maximum density, bulk density and volume void content were calculated for the specimens produced. These results are shown in Table 2.

Table 2: Results of the conventional analysis of the characteristic values for the asphalt mixes M1 to M6

Asphalt Mixture	Maximum density [g/cm ³]	Bulk Density [g/cm ³]	Void Content (Volume) [%]
M1	2.859	2.076	27.4
M2	2.706	2.103	22.3
M3	2.806	2.13	24.1
M4	2.792	2.145	23.2
M5	2.719	2.105	22.6
M6	2.765	2.103	24.0

The porous asphalt pavement's effectiveness can be evaluated based on its vertical permeability. Vertical permeability is measured according to the German guideline TP Asphalt-StB, Part 19, which supplements the European standard DIN EN 12697 [38].

The vertical permeability describes the asphalt's ability to transport water from its upper to lower margin. The used test device utilises cylinders and water basins to maintain a constant flow of water through the asphalt specimen (cf. Figure 3). The amount of water that flows through the specimen in a given time is measured in parallel.

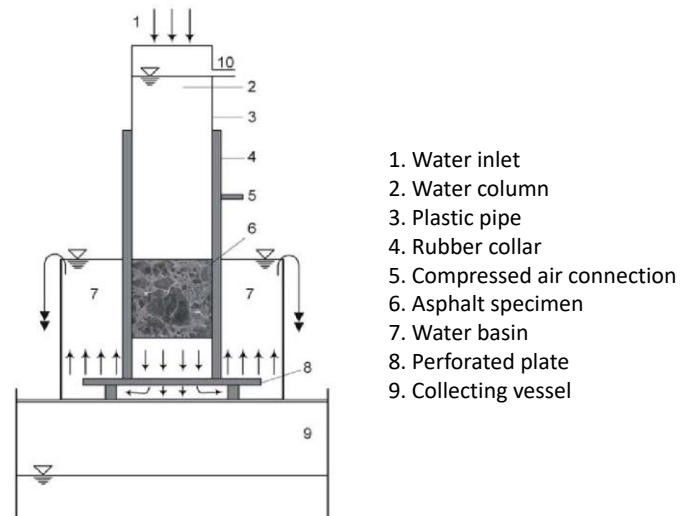


Figure 3: Schematic illustration of the test to determine the vertical permeability according to TP Asphalt-StB Part 19 (adapted from [38])

Following the permeability tests asphalt petrological sections were prepared. Void classes were defined based on the scanned sections, and the corresponding void surface area was determined. The void classes were classified according to the information provided in Figure 5.

3. Evaluation of the results

3.1. Laboratory Results

Figure 4 shows the results of the permeability tests. These are mean values from three individual measurement results in each case. With a permeability value of roughly 1.29 mm/s, the asphalt mixes M1 and M3 show the highest permeability. The mean standard deviation for the asphalt mixes M1 to M6 is 0.059 mm/s. Since multiple aggregates larger than 11.2 mm were used, there is a minimal amount of mastic or finely granulated material inside the mixture, which would generally lead to homogenisation of the whole material. Therefore, although the void content might be the same across the mixtures, voids in the specimens can differ in their composition, size and tortuosity leading to variations in permeability. Since the same drill cores were used for the permeability and asphalt petrological tests, these variations occur at equal rates.

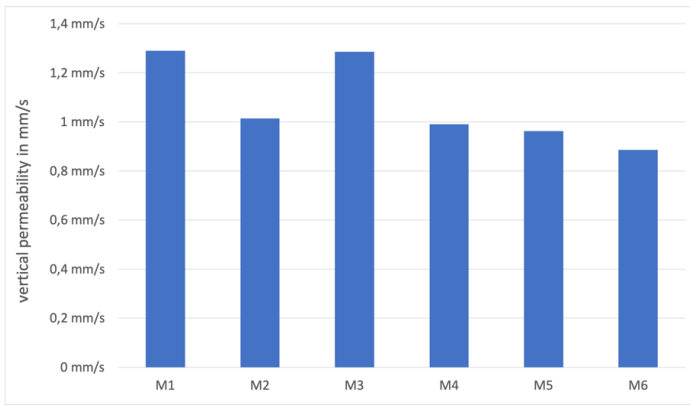


Figure 4: Vertical permeability of asphalt mixtures M1 to M6

According to DIN EN 12697 [38], which forms the basis of the described permeability test, a permeability value of 0.5 mm/s to 3.5 mm/s is proposed for porous asphalts in surface layers. Since the values of the porous asphalt are within the given limits, it can be assumed that all asphalt mixtures are suitable for a porous asphalt application.

Masad et al. [33] stated that void content significantly impacts the asphalt's permeability. Therefore, any correlations between void content and permeability and between bulk density and permeability were investigated for the asphalt mixes produced.

As described in section 1.4, asphalt petrology offers the possibility of gaining insights into the internal structure of an asphalt specimen. A microsection represents only a single snapshot of the internal network due to its two-dimensional nature. Therefore, three polished sections were prepared and subsequently evaluated for each asphalt mixture to obtain a more accurate understanding of the asphalt specimen's void structure (M1 to M6). All data of the void surface area was thus calculated from the arithmetic mean of three polished sections.

To evaluate the individual specimens' void structure in a differentiated manner, the void surface area was divided into six classes, each representing a defined range of void sizes (cf. Figure 5). Class A (the void surface area from 0.05 mm² to 0.1 mm²) is the smallest class. Voids with an area smaller than 0.05 mm² were not considered in the evaluation.

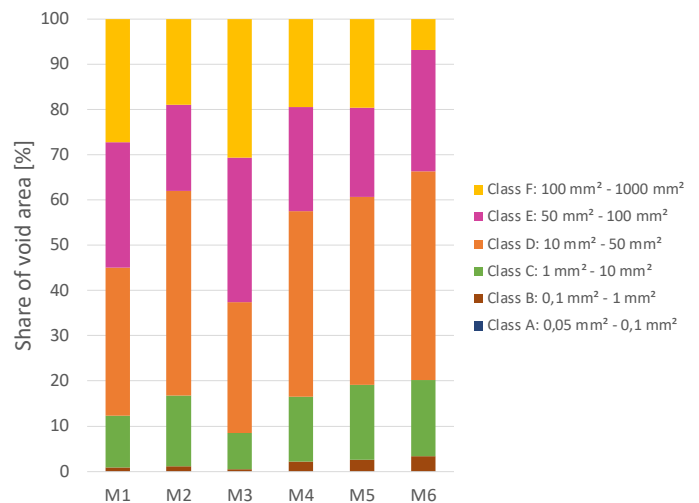


Figure 5: Share of the void classes A to F for the asphalt mixtures M1 to M6

Figure 5 shows that at an average of 39.23 %, the mid-level class D voids make up the largest share of the void surface area. In contrast, class A voids are significantly less common, with an average of 0.024 %. The following section examines the share of void classes and their potential correlations to the permeability of the respective asphalt mix types. The overall standard deviation is within the range of 2.31 % and 3.54 %.

3.2. Correlation study

Singular linear regressions were used to determine potential correlations between the selected asphalt properties and permeability using equation (3).

$$FR(VC) = \beta_1 + \beta_2 \cdot VC \quad (3)$$

FR = Permeability [mm/s]

VC = Void Content [%]

β_1, β_2 = Regression Constants [-]

First, the potential correlation between bulk density and void content was investigated. The graphs resulting from the single linear regression are shown in Figure 6 as red dotted lines. The coefficient of determination for the void content was calculated as $R^2 = 0.0326$. Consequently, no correlation could be demonstrated.

Next, an investigation into the potential correlation between flow permeability and void content produced a coefficient of determination of $R^2 = 0.4577$. Thus, only a poor correlation can be identified here at best. A simplified description of the relationship between volume void content and permeability via a singular linear regression based on the more complex method of Masad et al. [41] was not possible.

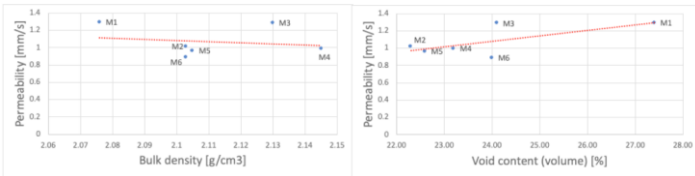


Figure 6: Correlation between measured bulk density(left) / conventionally measured void content (right) and vertical flow rate for asphalt mixes M1 to M6

The next step investigated any potential correlation between the respective void surface area of the defined classes (cf. Figure 5) and the permeability. To this end, equation (3) was also applied. The resulting regression graphs for void classes A to F are shown in Figure 7 as red dotted lines. Of note, high coefficients of determination (above 75 %) are obtained for area void classes B, C, D and F (cf. Table 3). Class A was considered negligible since area voids below 0.1 mm^2 should play a minor role in permeability. Furthermore, the total share of class A voids is very low.

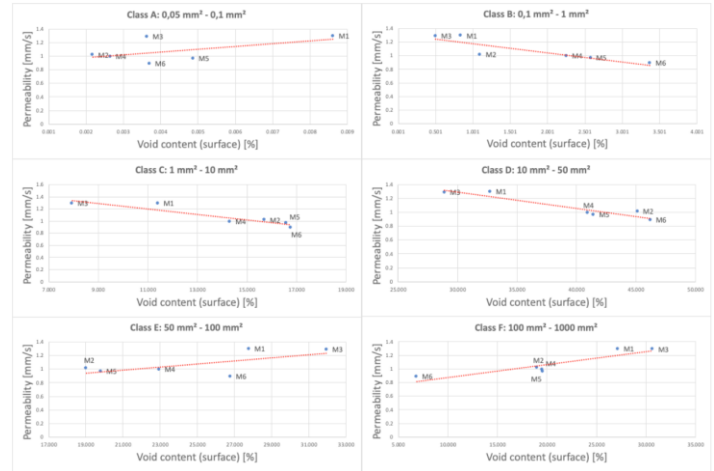


Figure 7: Correlation between the analysed share of the void area and flow rate for void class A to F for asphalt mixes M1 to M6

For the smaller void classes B, C and D, an inversely proportional relationship is observed where the gradient of the regression line is negative. As the share of void surface area increases, the permeability decreases, which sounds contradictory at first. However, the increase in the void surface area of the smaller classes B, C, and D means that the void area content increases in the larger void classes E and F. For these larger classes, there is a proportional relationship to permeability where the gradient of the regression line is positive. It can be concluded that larger void classes are most important in assessing permeability.

Table 3: Results for the coefficient of determination from the single linear regression (void surface area content/permeability) for asphalt mixes M1 to M6

Void Surface Area Class	Individual coef. of Determination (R^2)
A	0.304
B	0.774
C	0.855
D	0.885
E	0.430
F	0.816

The relationship between permeability and different void classes suggested that a function needs to consider all relevant void classes to be useful. A multiple linear regression was used to investigate the overall correlation between void classes and permeability. Equation (4), which does not contain a regression intercept (unlike equation (3)), is used in this regression. This implies that the function to be determined will

intersect the Y-axis at the zero point since the flow rate must be 0 mm/s for a total void content of 0 %. Void class A was excluded from the regression analysis for the reasons detailed in the previous section. The results of the regression coefficients can be found in Table 4.

$$FR(VC) = \beta_1 \cdot VC_B + \beta_2 \cdot VC_C + \beta_3 \cdot VC_D + \beta_4 \cdot VC_E + \beta_5 \cdot VC_F \quad (4)$$

The more independent variables were included in the model, the higher the coefficient of determination. This was independent of whether the additional independent variables contribute to explaining the correlations. Therefore, the adjusted coefficient of determination was used to assess the quality of multiple regression models. In contrast to the simple coefficient of decision, the adjustment considers the number of independent variables in the model. [46]

A very high adjusted coefficient of determination at cap R^2 equals 0.998 was found for the correlations examined.

Table 4: Results of the multiple regression (share of void area/flow rate) for asphalt mixes M1 to M6

Void Surface Area Class	Regression Constant	Adjusted Coef. of Determination (R^2)	Significance
B	$\beta_1 = -0.113$		
C	$\beta_2 = -0.061$		
D	$\beta_3 = -0.012$	0.998	0.023
E	$\beta_4 = +0.028$		
F	$\beta_5 = +0.011$		

The F-test can be performed to see whether the regression model is statistically significant. It tests if the predictive value of the dependent variable is improved by adding the independent variable [47]. At 0.023, the significance value is relatively small and is below the maximum alpha value of 0.050 usually defined for statistical evaluation of test methods [48].

4. Conclusion

This research is the first approach to determine the permeability by analysing the void surface area using asphalt petrology. The asphalt petrological investigations have shown a significant correlation between void surface area and the permeability of a corrugator sample. To test this correlation, it is necessary to differentiate air void surfaces into five to six

void classes. Permeability can be assessed more accurately by considering all void classes. As the share of smaller cavity classes decreases, the share of larger cavity classes increases, which in turn increases the permeability of the specimen.

However, these test results apply only to vertical permeability and not to horizontal permeability. Moreover, the tests were carried out only on fibre-modified WPAs under constant temperature conditions. Even though the overall significance of the correlation is acceptable at 0.023, the individual significance values of the regression parameters β_1 to β_5 with an average of 0.249 indicate room for improvement. Moreover, asphalt petrology only covers a two-dimensional view of the voids. A three-dimensional examination would be possible at high cost only with CT analysis. Therefore, further investigations, increasing the number of samples and studying additional mixture types under different conditions, are recommended. It is conceivable to improve the predictive power of the equation by adding constants that take into account flow direction and temperature, among others. Additional validations of this paper should be carried out using specimens from construction sites to determine possible deviations in field applications.

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