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Supporting Information

[Pd(2-pymo)₂]_n/Al₂O₃ as MOF Single Site Catalyst for the Selective Hydrogenation of Acetylene**

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Table S1. Definition of the symbols used in the SI.

Symbol	Definition	Unit
X	conversion	%
n	amount of substance	mol
n_0	amount of substance in the feed	mol
S	selectivity	%
\dot{n}	molar flow	mol · h ⁻¹
σ	standard deviation	
m	catalyst mass	g
ν	stoichiometric coefficient	

1. Detailed experimental data

Calculation of conversion $X_{acetylene}$ with internal standard propane:

$$X_{acetylene} = \frac{\dot{n}_{0,acetylene} - \dot{n}_{acetylene} \cdot \frac{\dot{n}_{0,propane}}{\dot{n}_{propane}}}{\dot{n}_{0,acetylene}}$$

Calculation of selectivity S_i based on the acetylene conversion and internal standard propane:

$$S_i = \frac{\dot{n}_i - \dot{n}_{0,i}}{\dot{n}_{0,acetylene} - \dot{n}_{acetylene} \cdot \frac{\dot{n}_{0,propane}}{\dot{n}_{propane}}} \cdot \frac{\nu_{acetylene}}{\nu_i}$$

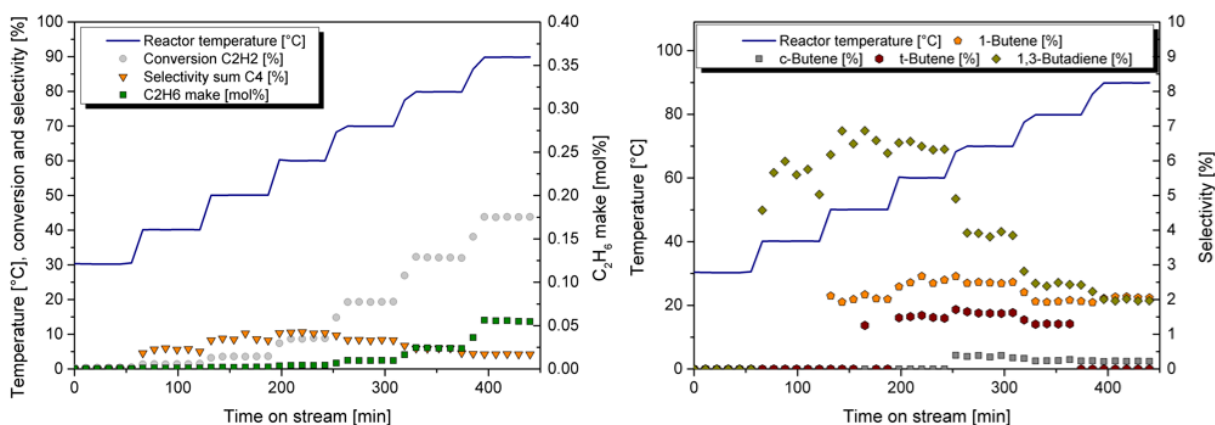


Figure S1. Left: Acetylene conversion, ethane make and sum of C₄ selectivity in regards to the reaction temperature of 250 mg [Pd(2-pymo)₂]_n as synthesized using feed #1 with a volume flow of 62.7 L · h⁻¹ (Table 1 manuscript). Right: Detailed formation of 1-butene, c-butene, t-butene and 1,3-butdiene as function of the reaction temperature.

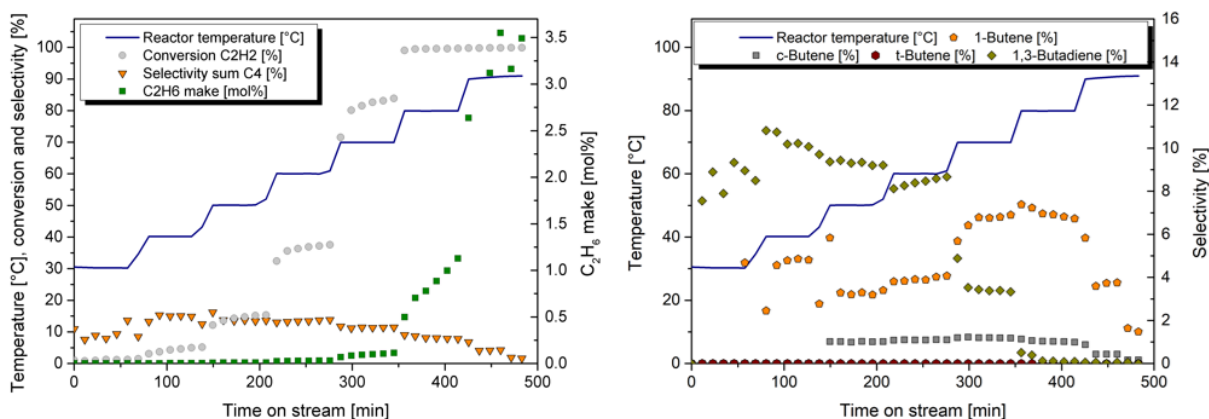


Figure S2. Left: Acetylene conversion, ethane make and sum of C₄ selectivity in regards to the reaction temperature of 11 pellets of prepared eggshell catalyst with a weight loading of 1.13 wt% [Pd(2-pymo)₂]_n, tested under feed #1 with a volume flow of 12.9 L · h⁻¹ (Table 1 manuscript). Right: Detailed formation of 1-butene, c-butene, t-butene and 1,3-butdiene as function of the reaction temperature.

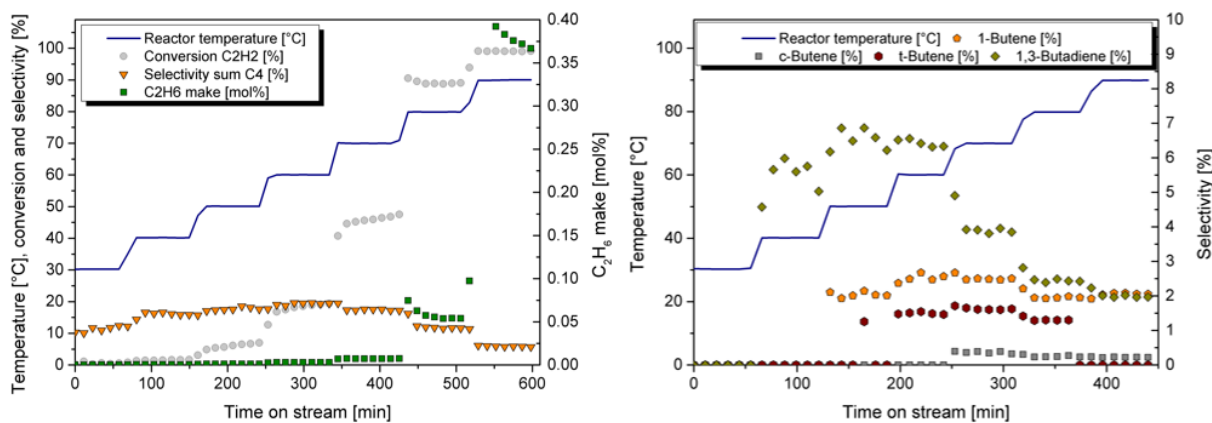


Figure S3. Left: Acetylene conversion, ethane make and sum of C₄ selectivity in regards to the reaction temperature of 22 pellets of the prepared egg-shell catalyst with a weight loading of 1.48 wt% [Pd(2-pymo)₂]_n, tested under feed #2 with a volume flow of 62.7 L · h⁻¹ (Table 1 manuscript). Right: Detailed formation of 1-butene, c-butene, t-butene and 1,3-butdiene as function of the reaction temperature.

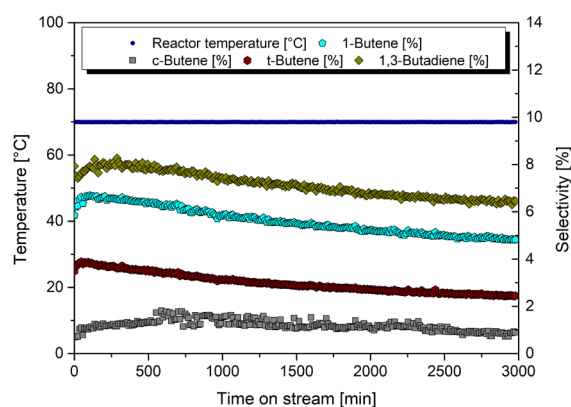


Figure S4. Detailed C₄ formation of 22 pellets of prepared [Pd(2-pymo)₂]_n/Al₂O₃ catalyst with a weight loading of 1.48 wt% [Pd(2-pymo)₂]_n, tested for 50 h at 70 °C under 62.7 L · h⁻¹ of feed #2 (Table 1).

2. Additional analysis data

Electron microscopy

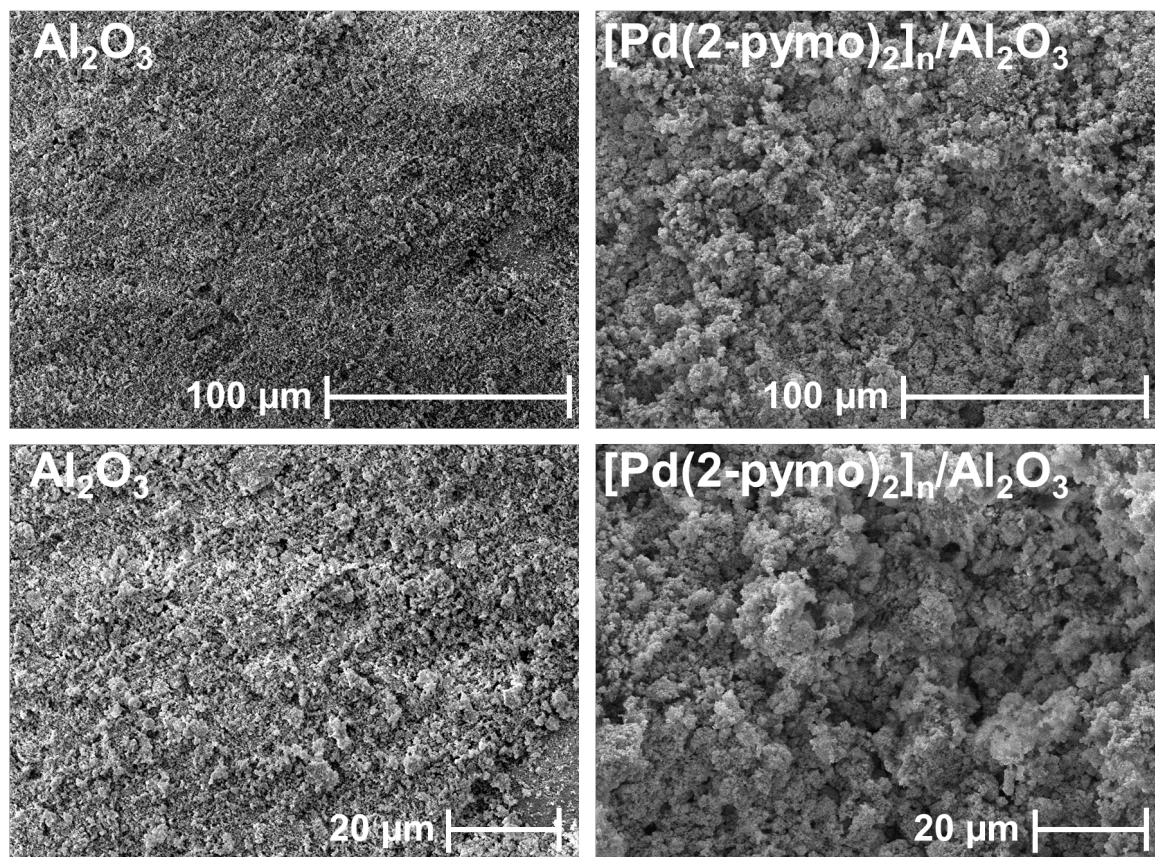


Figure S5. Electron microscopy of pure Al₂O₃ support (left) and [Pd(2-pymo)₂]_n/Al₂O₃ (right).

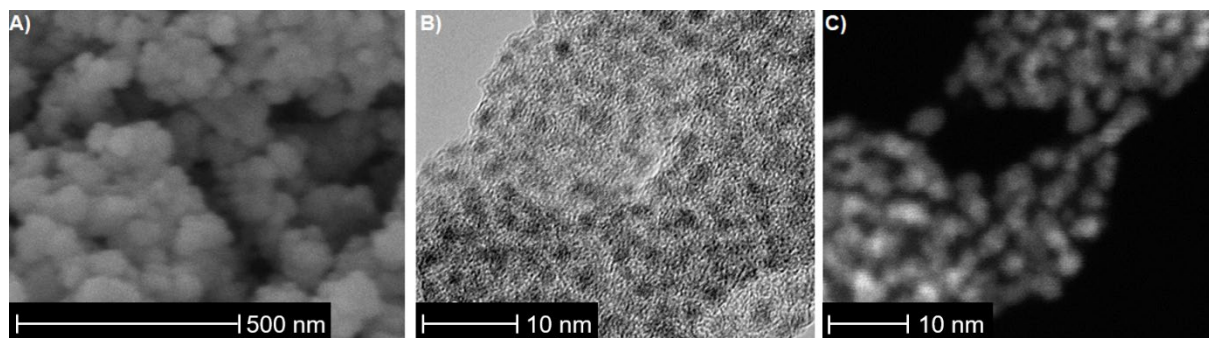


Figure S6. Electron microscopy of [Pd(2-pymo)₂]_n: A) Scanning Electron Microscopy (SEM), B) Scanning Transmission Electron Microscopy (STEM), C) STEM dark field (DF).

X-ray fluorescence spectroscopy

Table S2. Comparison of the XRF analysis of the $[\text{Pd}(2\text{-pymo})_2]_n$ as synthesized and after 8 h on stream.

Compound	Pristine	After 8 h on stream	Unit
$\text{C}_8\text{H}_6\text{N}_4\text{O}_2$	77.8	76.2	wt%
Pd	21.8	23.4	wt%
Cl	0.2	0.2	wt%
Ca	597	622	ppm
P	519	526	ppm
Si	246	299	ppm
Zr	26	28	ppm
Mn	15	14	ppm
Fe	10	20	ppm
Cu	3	3	ppm

Puls CO-chemisorption

Table S3. Results of CO-chemisorption measurements of 117 mg $[\text{Pd}(2\text{-pymo})_2]_n$ in powder form, measured with a TPDRO 1100 from ThermoFisher Scientific.

	Value	Unit
Relative CO consumption	217.5	$\mu\text{mol} \cdot \text{g}^{-1}$
Relative Pd content	2198.8	$\mu\text{mol} \cdot \text{g}^{-1}$
CO consumption / Pd content	9.9	%
Surface area CO chemisorption	44.4	$\text{m}^2 \cdot \text{g}^{-1}$
BET surface area N_2 -physisorption	600.3	$\text{m}^2 \cdot \text{g}^{-1}$
Ratio surface are CO-chem./ N_2-physi.	7.4	%